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In the United States Patent and Trademark Office

In re patent application of: Markus Berger, Rainer Oehl and Klaus Binder

International Application No: PCT/DE 2003/001562 filed on May 15, 2003

Priority Claimed: German patent application 102 29 082.2 filed on June 28, 2002

Title of Invention: Method and Arrangement for Making Tube-Shaped Structures Reinforced with Strengthening Support

Attorney Docket: 202-053

Preliminary Amendment

Commissioner for Patents and Trademarks
P.O. Box 1450
Alexandria, Virginia 22313-1450

Dear Sir:

Please amend the above-identified application as delineated below.

Amendments to the Specification begin on page 2 of this paper.

Amendments to the Claims are reflected in the listing of claims which begins on page 5 of this paper.

Remarks begin on page 15 of this paper.